



Maximum Iload calculate method:

Maximum Iload=compression×spring constant N=Fmm×N/mm (kgf=N×0.101972)

Maximum Iload Deviation:±10%

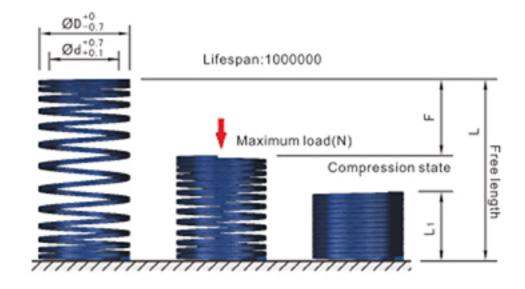
If D=70,Tolerance D:±0.1

If D≤50,Tolerance L±0.5

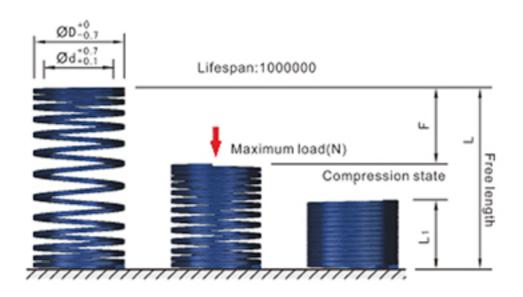
If D≥55,ToleranceL±1%×L

Order					F=L	<32%	F=L	×36%	F=L:	×40%	
D	L	d	N/mm	(mm)	Fmm	N	Fmm	N	Fmm		@¥/F
	15		13.04	8.6	4.8		5.4		6		
	20		9.81	11.5	6.4		7.2		8		
	25		7.85	14.4	8		9		10	N 78.5	
6	30	3	6.57	17.2	9.6	62.8	10.8	70.6	12		
	35		5.59	20.1	11.2		12.6		14		
	40		4.9	23	12.8		14.4		16	98.1	
	15		16.7	8.1	4.8		5.4		6		
	20		12.7	10.8	6.4		7.2		6		
	25		9.8	13.5	8		9		10		
	30		7.8	16.2	9.6		10.8		12		
	35		6.9	18.9	11.2		12.6		14		
	40		5.9	21.6	12.8		14.4		16		
	45			24.3	14.4		16.2		18	98.1	
8	50	4	4.9	27	16	78.5	18	88.3	20		
	55			29.7	17.6		19.8		22		
	60		3.9	32.4	19.2		21.6		24		
	65		3.77	37.3	20.8		23.4		26		
	70		3.5	40.2	22.4		25.2		28		
	75		3.3	43.1	24		27		30		
	80		3.1	45.9	25.6		27 28.8		30 32		
	15		22.9	8.1	4.8		5.4		6		
	20		17.7	10.8	6.4		7.2		6		
	25		13.7	13.5	8		9		10		
	30		11.8	16.2	9.6		10.8		12		
	35		9.8	18.9	11.2		12.6		14		
	40		8.8	21.6	12.8		14.4		16		
	45		7.8	24.3	14.4		16.2		18		
10	50	5	6.8	27	16	107.9	18	127.5	20	137.3	
	55			29.7	17.6		19.8		22		
	60		5.9	32.4	19.2		21.6		24		
	65			35.1	20.8		23.4		26		
	70		4.9	37.8	22.4		25.2		28		
	75			40.5	24		27		30		
	80		3.9	43.2	25.6		28.8		32		
	90		3.8	48.6	28.8		32.4		36		
	20		25.5	6.4	6.4		7.2		8		
	25		20.6	8	8		9		10		
12	30	6	17.7	9.6	9.6	166.7	10.8	186.3	12	N 78.5	
	35		14.7	11.2	11.2		12.6		14		
	40		12.7	12.8	12.8		14.4		16		





_					F=L:	×32%	F=L	×36%	F=L	×40%	ا م
D	L	d	Nimm	(mm)	Fmm	N	Fmm	N	Fmm	N	@*
	45		11.8	24.3	14.4		16.2		18		
	50		10.8	27	16		18		20		
	55		9.8	29.7	17.6		19.8		22		
	60		8.8	32.4	19.2		21.6		24		
40			0.0			400.7		400.0			
12	65	6	7.8	35.1	20.8	166.7	23.4	186.3	26		
	70			37.8	22.4		25.2		28		
	75		6.8	40.5	24		27		30	274.6	
	80			43.2	25.6		28.8		32		
	90 25		5.7	48.6	28.8		32.4		36		
	25		27.5	13.5	8		9		10	274.6 274.6 421.7	
	30		22.6	16.2	9.6		10.8		12		
	30 35		19.6	18.9	11.2		12.6		14		
	40		17.7	21.6	12.8		14.4		16		
	45		15.7	24.3	14.4		16.2		18		
	50		13.7	27	16		18		20	274.6	
14	55	7	12.7	29.7	17.6	215.7	19.8	245.2	22		
	60	,	11.8	32.4	19.2	210.7	21.6	E-FU.E	24		
	65		10.8	35.1	20.8		23.4		26		
	70		9.8	37.8	22.4		25.2		28	274.6	
	75			40.5	24		27		30		
	80		8.8	43.2	25.6		28.8		32		
	90		7.8	48.6	28.8		32.4		36		
			7.0		20.0		32.4				
	100 25		6.9	54	32 8		36 9		40		
	25		34.3	13.5					10		
	30		28.4	16.2	9.6		10.8		12		
	35		24.5	18.9	11.2		12.6		14		
	40		21.6	21.6	12.8		14.4		16		
	45		18.6	24.3	14.4		16.2		18		
	50		17.7	27	16		18		20		
	55		15.7	29.7	17.6		19.8		22	343.2	
16	60	8	14.7	32.4	19.2	274.6	21.6	313.8	24		
10	66	0	14.7		20.8	274.0		313.0	26		
	65		12.7	35.1			23.4				
	70 75			37.8	22.4		25.2		28		
	75		11.8	40.5	24		27		30		
	80		10.8	43.2	25.6		28.8		32		
	90		9.8	48.6	28.8		32.4		36		
	100		8.8	54	32		36		40	274.6 274.6 421.7	
	125		6.9	67.5	40		32.4		50		
	25		42.2	13.5	8		9		10		
	30		35.3	16.2	9.6		10.8		12		
	35		30.4	18.9	11.2		12.6		14	274.6	
	40								10		
			26.5	21.6	12.8		14.4		16		
	45		23.5	24.3	14.4		16.2		18		
	50		21.6	27	16		18		20		
	55		19.6	29.7	17.6		19.8		22		
18	60	9	17.7	32.4	19.2	333.4	21.6	382.5	24	421.7	
	65		16.7	35.1	20.8		23.4		26		
	70		14.7	37.8	22.4		25.2		28		
	75		13.7	40.5	24		27		30		
	80				25.6		28.8		32		
			12.7	43.2					32		
	90		11.8	48.6	28.8		32.4		36		
	100		9.8	54	32		36		40		
	125		8.4	67.5	40		45 9		50		
	25		53	13.5	8		9		10		
	30		44.1	16.2	9.6		10.8		12		
	35		37.3	18.9	11.2		12.6		14	343.2 421.7	
20	40	10	33.3	21.6	12.8	421.7	14.4	407.7	16	529.6	
	45										
			29.4	24.3	14.4		16.2		18	274.6	
	50		26.5	27	16		18		20		

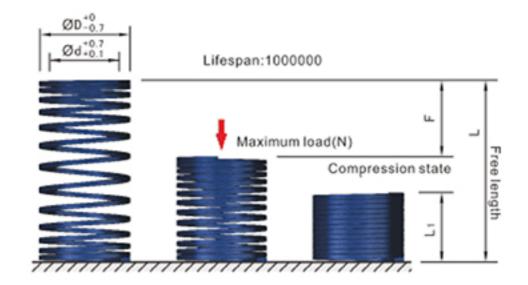




Order DSWL-D-	Z	Order	DSWL-D-I
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Order	DSWL-D-L				F-1	-200	E-I	-20W	E-I	×400/	
D	L	d	N/mm		Fmm	×32% N	Fmm	×36% N		×40% N	@¥/P
			23.5	(mm) 29.7	17.6	N.	19.8	I N	Fmm 22	IN	
	55 60		21.6	32.4	19.2		21.6		24		
									24		
	65		20.6	35.1	20.8		23.4		26 28		
	70		18.6	37.8	22.4		25.2		28		
20	75	10	17.7	40.5	24	421.7	27	470.7	30	529.6	
	80		16.7	43.2	25.6		28.8	-11-011	32	525.0	
	90		14.7	48.6	28.8		32.4		36		
	100		12.7	54	32		36		40		
	125		10.8	67.5	40		45		50		
	150		8.8	81	48		54		60		
	25		66.7	13.5	8		9		10		
	30		54.9	16.2	9.6		10.8		12		
	35		47.1	18.9	11.2		12.6		14		
	40		41.2	21.6	12.8		14.4		16		
	45		37.3	24.3	14.4		16.2		18		
	50		33.3	27	16		18		20		
	55		30.4	29.7	17.6		19.8		22		
	60		27.5	32.4	19.2	500.0	21.6	500.4	24	0.57	
22	65	11	25.5	35.1	20.8	529.6	23.4	588.4	26	657	
	70		23.5	37.8	22.4		25.2		28		
	75		21.6	40.5	24		27		30		
	80		20.6	43.2	25.6		28.8		30 32		
	90		18.6	48.6	28.8		32.4		36		
	100		16.7	54	32		36		40		
	125		12.7	67.5	40		45		50		
	150		10.8	81	48		54		60		
	25		82.4	13.5	8		9		10		
	30		68.6	16.2	9.6		10.8		10 12		
	35		58.8	18.9	11.2		12.6		14		
	40		51	21.6	12.8		14.4		16		
	45		46.1	24.3	14.4		16.2		18		
	50		41.2	27	16		18		20		
	55		37.3	29.7	17.6		19.8		20		
	60		34.3	32.4	19.2		21.6		22 24		
			31.4	35.1	20.8		23.4		24		
25	65 70	12.5		37.8	22.4	657	25.2	735.5	26 28	823.8	
	70		29.4						20		
	75 80		27.5 25.5	40.5 43.2	24 25.6		27 28.8		30 32		
	00			48.6			32.4		32		
	90		22.6		28.8				36 40		
	100		20.6	54	32		36		40		
	125		16.7	67.5	40		45		50		
1	150		13.7	81	48		54		60		
1	175		11.8	94.5	56		63 72		70		
	200		10.3	108	64		72		80		
	25		98.1	13.5	8		9		10		
	30		81.4	16.2	9.6		10.8		12		
	35		69.6	18.9	11.2		12.6		14		
	40		61.8	21.6	12.8		14.4		16		
	45		54.9	24.3	14.4		16.2		18		
	50		49	27	16		18		20		
	55	40.0	44.1	29.7	17.6	ma	19.8		22		
27	60	13.5	41.2	32.4	19.2	784.5	21.6	882.6	24	980.7	
	65		37.3	35.1	20.8		23.4		26		
	70		35.3	37.8	22.4		25.2		28		
	75		32.4	40.5	24		27		30		
	80		30.4	43.2	25.6		28.8		32		
	90		27.5	48.6	28.8		32.4		36		
	100		24.5	54	32		36		40		
	125		19.6	67.5	40		45		50		





_					F=L	×32%	F=L	×36%	F=L	×40%	ا م	
D	L	d	N/mm	(mm)	Fmm	N	Fmm	N	Fmm		@	
	150		16.7	81	48		54		22			
27	175	13.5	13.7	94.5	56	784.5	63	882.6	24	980.7		
	200	1010	12.3	108	64	10110	72	00210	26	980.7 1186.6 1188.1		
	25		118.7	13.5	8		9		28			
	30		99	16.2	9.6		10.8		30			
	35											
	30		85.3	18.9	11.2		12.6		32			
	40		74.5	21.6	12.8		14.4		36			
	45		65.7	24.3	14.4		16.2		40			
	50		59.8	27	16		18		50			
	55		53.9	29.7	17.6		19.8		60			
	60		49	32.4	19.2		21.6		10			
30	65	15	46.1	35.1	20.8	951.2	23.4	1068.9	12	1100 0		
30	70	15	42.2	37.8	22.4	951.2	25.2	1000.9	14	1100.0		
	75		39.2	40.5	24		27		16			
	80		37.3	43.2	25.6		28.8		18			
	90		33.3	48.6	28.8		32.4		20			
	100		29.4	54	32		36		22			
	125		23.5	67.5	40		45		24			
	150				48		54					
			19.6	81					26	980.7		
	175		16.7	94.5	56		63		28			
	200		14.7	108	64		72		30			
	40		101	21.6	12.8		14.4		32			
	45		90.2	24.3	14.4		16.2		36			
	50		81.4	27	16		18		40			
	55		73.5	29.7	17.6		19.8		50			
	60		67.7	32.4	19.2		21.6		60			
	65		61.8	35.1	20.8		23.4		10	1618.1		
	70		57.9	37.8	22.4		25.2		12			
35	75	17.5	53.9	40.5	24	1294.5	27	1461.2	14			
	80		51	43.2	25.6	12233	28.8		16			
	90		45.1	48.6	28.8		32.4		18			
	100		40.2	54	32		36		20			
	125		32.4	67.5	40		45		22			
	150		27.5	81	48		54		24			
							63		24			
	175		23.5	94.5	56				26			
	200		20.6	108	64		72		28			
	40		132.4	21.6	12.8		14.4		30			
	45		117.8	24.3	14.4		16.2		32			
	50		105.9	27	16		18		36			
	55		96.4	29.7	17.6		19.8		40			
	60		88.3	32.4	19.2		21.6		50			
	65		81.6	35.1	20.8		23.4		60			
	70		75.5	37.8	22.4		25.2		70			
	75		70.7	40.5	24		27		80			
	80		66.7	43.2	25.6		28.8		10			
40	90	20	58.8	48.6	28.8	1696.6	32.4	1902.5	12	2118.2		
	100		53	54			36		14			
	125		42.2	67.5	32 40		45		16			
	150		35.3	81	48		54		18			
	175		30.4	94.5			63		20			
					56		72		20			
	200		26.5	108	64		72		22 24			
	225		23.5	122	72		81		24			
	250		21.6	135	80		90		26			
	275		19.3	149	88		99		28			
	300		17.7	172.2	96		108		30			
	50		165.7	27	16		18		32			
50	55	26	150.7	29.7	17.6	2647.0	19.8	2081.2	36	22146		
50	60	25	138.3	32.4	19.2	2647.8	21.6	2981.2	36 40	3314.6		
	65		127.5	35.1	20.8		23.4		50			

23.4

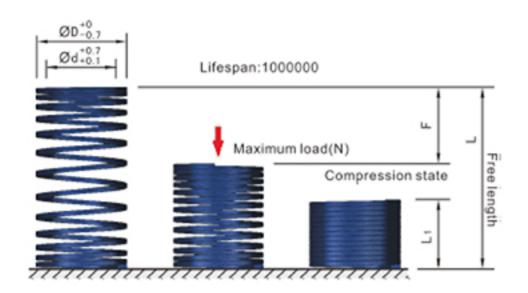
50

35.1

20.8

127.5

65





Order	DSWL-D-L
*** O1001	DOME-D-L

D		-			F=L×32%		F=L×36%		F=L×40%		@¥IP
U	L	d	N/mm	(mm)	Fmm	N	Fmm	N	Fmm	N	@ *//
	70		118.7	37.8	22.4		25.2				
	75		110.5	40.5	24		27		28 30		
	80		104	43.2	25.6		28.8		32		
	90		92.2	48.6	28.8		32.4		32 36		
	100		83.4	54	32		36		40		
	125		66.7	67.5	40		45		50		
	150		54.9	81	48				60		
50	175	25	47.1	94.5	56	2647.8	54 63	2981.2	60 70	3314.6	
	200		41.2	108	64		72		80		
	225		26.8	122	72		72 81		80 90		
	250		33.3	135	80		90		100		
	250 275		30.1	149	88		99		110		
	300		27.5	162	96		108		120		
	350		23.6	200.9	112		126		140	N 3314.6 4766	
	60	30	199.1	32.4	19.2	3814.8	21.6		24		
	60 70		170.6	37.8	22.4		25.2		24 28		
	80		149.1	43.2	25.6		28.8		32		
	90		132.4	48.6	28.8		32.4		32 36		
	100		119.6	54	32		36	4285.5	40		
	125		95.1	67.5	40		45		50		
60	150		79.4	81	48		54		60		
			67.7	94.5	56		63		70		
			59.8	108	64		72		80		
			48.1	135	80		72 90		100		
	300		40.2	162	96		108		120		
	350		34.1	200.9	112		126		140		
	70		213.7	40.2	22.4		25.2		28		
	80		186.9	45.9	25.6		28.8		28 32		
	90		166.2	51.7	28.8		32.4		36		
	100		149.6	57.4	32		36		36 40		
	125		119.6	71.8	40		45		50		
70	150	38.5	99.7	86.1	48	4785.6	54	5383.8	60	5982	
	175		85.5	100.5	56		63		70		
			74.8	114.8	64		72		80		
			59.8	143.5	80		90		100		
	150 175 200 250 300 350 70 80 90 100 125 150 175 200 250 300 350		49.9	172.2	96		108		120		
			42.7	200.9	112		126		140		